

(ANNOTATED TO SHOW MARKED CHANGES)

Method of operating a sewage system; and such a sewage system

CROSS-REFERENCE TO RELATED APPLICATION

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BACKGROUND OF INVENTION

The present invention relates to a sewage system and a method of operating a sewage system ~~in accordance with the preamble of claim 1. The invention further relates to a sewage system in accordance with the preamble of claim 6.~~

5           In addition to the use of so-called free-fall sewage systems for long-range transport of waste water, use is generally made of sewage systems in which the waste water is transported to the sewage system under pressure by means of sewage pumps, such as plunger pumps disposed in catch  
10 pits.

One feature of these systems is that the waste water only moves in the pressure pipe system when a sewage pump is running. A problem that occurs in this connection is the fact that the waste water to be discharged remains in the  
15 sewage system for a prolonged period of time, which may lead to a low oxygen content of the waste water.

These circumstances lead to bacteriological processes by which H<sub>2</sub>S is formed in the sewage water in the case of prolonged residence times.

20           Said bacteriological processes and the formation of H<sub>2</sub>S may have the following consequences:

- Odour nuisance at the discharge point;
- Damage to sewer lines and pumping-stations in the sewage system:

- o Accelerated depreciation of the sewage systems;
- o Increased usage of materials and, as a result:

- 5           ▪ Increased energy consumption for exchanging the damaged materials;
- Increased waste flow;
- The purification efficiency of the waste water purification plant may be adversely affected by
- 10           the low-oxygen water;
- Public health hazard,  $H_2S$  is highly toxic.

The development of the bacteriological process may take place in the following manner. The temperature of the air in the discharge pit directly above the waste water is

15 higher than the temperature close to the concrete wall (influence of the surrounding ground). As a result, a condensation layer is formed on the concrete wall above the water surface, in which the bacteria may occur that live on the energy that is released in the course of the production

20 of sulphuric acid. Said bacteria use sulphur as an energy source, and produce the sulphuric acid. The fact is that in the presence of oxygen in the atmosphere of the discharge pit and free-fall sewers located downstream thereof, hydrogen sulphide gas is not stable and is converted into sulphur.

25 Free form sulphur is also found in decayed concrete, therefore. Various types of bacteria successively develop in the layer of condensation on the concrete wall, which bacteria produce increasingly higher concentrations of sulphuric acid. The final phase in the formation of sulphuric

30 acid is controlled by the so-called "concrete eater". This is a type of bacterium that grows optimally in an environment in which the degree of acidity is very high.

As the degree of acidity increases, the cohesion of the cement-bound material is eventually lost. The various

35 corrosion products may remain behind on the concrete surface in the form of a (white) crust of gypsum and hydroxides of aluminium and iron. Said layer can be recognized by its reddish brown colour at very low concentrations already. The

"washed-out gravel" effect and the disintegration of the outer layer of concrete form part of the overall image of concrete decay.

#### SUMMARY OF INVENTION

5           ~~The~~ An object-aspect of the present invention is to provide a novel method of operating a sewage system as well as a novel sewage system by which the extent to which  $H_2S$  is formed is at least reduced.

10           To that end, ~~the~~ a method according to the invention of operating a sewage system includes artificially and periodically adding oxygen to the waste water ~~comprises the aspects defined in the characterising portion of claim 1,~~ and ~~the~~ a sewage system according to the invention having a pipe system and pits incorporated therein, and a mechanism at  
15           a number of locations in the sewage system configured to artificially and periodically add oxygen to the waste water ~~comprises the aspects as defined in the characterising portion of claim 6.~~

20           ~~According to the invention, the~~ The oxygen content of the waste water can be maintained at the required level by using means whose energy consumption can be low on account of the fact that they are used periodically.

25           Preferably, air is blown into the sewage system by means of an air pump. This is a relatively simple and inexpensive way of introducing oxygen into the waste water.

30           ~~According to the invention it~~ It is possible, for example, to add (ambient air containing) oxygen to the sewage system 1 to 20 times per hour, with the oxygen preferably being added at a location as far away from a discharge point of the sewage system as possible.

          If the air blowing parameters are selected in dependence on the sewage system parameters, an optimum gearing of the introduction of oxygen can be achieved.

35           ~~In the sewage system according to the invention,~~ the air pumps may be disposed in at least a number of the pits, with an air pump being installed in one in 5 to 25 pits, for example.

In most cases this will suffice for introducing sufficient oxygen into the water to prevent the formation of  $H_2S$  to a satisfactory extent.

5     ~~The Aspects of the~~ invention will be explained in more detail hereinafter with reference to the drawing, which shows an embodiment of the invention.

#### BRIEF DESCRIPTION OF THE FIGURE

The only figure of the drawing is a very schematic representation of a sewage system ~~according to the invention.~~

#### 10     DETAILED DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

The drawing very schematically shows a closed sewage system comprising a sewage pipe 1, a number of pits 2 and a discharge point 3. A plunger pump 4 is installed in each of  
15     the pits 2, which pump discharges the waste water being collected in the pit as required (a few times a day) by having the pumps run at great intervals so as to forcefully drain the entire sewage pipe.

According to an aspect of the invention oxygen, in  
20     particular in the form of air, is artificially introduced into the sewage pipe 1 at regular intervals so as to prevent bacteriological processes from developing. In this way the waste water is prevented from becoming poor in oxygen, which might give rise to the formation of the harmful  $H_2S$ . Said  
25     oxygen is preferably introduced by means of an air pump or air compressor 5 ~~for or~~ the like. For example, a number of 4-20 air compressors may be provided for every 100 sewage pumps, preferably in the pump pits or in separate pits. Said compressors can blow air into the downstream pressure line of  
30     the sewage pumps below the surface of the waste water for some time, for example 0.5 - 1 minute, with a frequency of, for example, once every 5 minutes to once an hour. The compressors may have a capacity of a few  $m^3$  per hour. Since  
35     the air cannot escape from the closed system, it will be absorbed in the waste water and thus continue to contain sufficient oxygen for preventing anaerobic bacteriological processes from developing. The sewage pipe will be partially drained as a result of air ~~are~~ being forced therein. The

operation of the compressors (capacity, blowing frequency and blowing amount, etc) will be selected in dependence on the system parameters of the sewage system in question so as to obtain the best possible results.

5           The invention is not limited to the embodiments as shown in the drawing and described in the foregoing, which can be varied in various ways within the scope of the invention as defined in the claims. Thus it would be possible ~~according to the invention~~ to use the method of introducing  
10 oxygen in free-fall sewage systems.